

٥'

0 ÷ 34'

0" |4 0"

Roof/Pole/Spike Assembly

- 1. Make Roof:
 - A. Cut 10" x 12" Board (solid wood preferred over plywood).
 - B. Cut (2x4x7) board in half on a 15° angle.
 - C. Glue & screw (using 2" screw) mounting block to roof per drawing.
 - D. Drill 1" hole in mounting block at 15° angle per drawing.
 - E. Make mounting brackets per drawing.
 - F. Using 1" screws, mount brackets to roof per drawing.
 - G. Shingle or Metal glad roof.
- 2. Make Pole:
 - A. Cut 1" diameter recycled garage door pipe tubing to 5' length.
 - B. Drill and tap mounting holes per drawing.
 - C. Paint pole with chocolate brown water-based enamel.
 - D. Insert ¹/₄-20 set screws in tapped holes (2x).
- 3 Assemble pole to roof:
 - A. Insert pipe in 1" hole in mounting block:
 - B. Drill 0.090" hole thru mounting block and Pipe per drawing.
 - C. Insert Pin in hole and staple pin to mounting block.
- 4. Make Spike:
 - A. Cut 1/2" or 5/8" rebar to 5' length.
 - B. Grind bevel on one ground end.
- 5. Miscellaneous:
 - A. Cut window screen to 1.75" x1.75".

 - B. Staple screen to box over each 1" vent hole. C. Cut clear plastic window to (1.75" x 1.75") and drill $\phi0.125$ " hole in one corner, 0.25" from each side.
 - D. Center plastic window over screened vent hole, with mounting hole in lower right corner, and drill pilot hole for (#8 x 0.75") Pan Head screw and install screw to box both sides.
 - E. Drill φ0.101" hole in mounting block thru 1" pipe and insert pin.
 - F. Bend pin over and staple to mounting block.

Site Installation

- 1. Select an open area free from trees and brush.
- 2. Drive spike 30" into the ground
- 3. Slid Pole/Roof/Box assembly over spike and tighten set



HAUSER BOX **BLUEBIRD NESTING** Original Hauser Box Design by John G. Hauser

Procedure for the Log Box (2 blue bird boxes):

- Make four identical blank boards:

 A. Cut 4 (1 x 6) boards, 20" long (Actual dimensions are:5.5" x 0.75" x 20").
 B. Cut (0.375 x 1.0 x 5.5) Dado rabbet on the rough
 - sawn surface of each board (8X).
 - C. Cut (0.375 x 0.75 x 20) Dado rabbet on the rough sawn surface of each board (4X).
- II. Drill vent holes in two boards:
 - A. Orient each board and label: "L" & "R" for Left & Right ss shown on drawing
 - B. Drill 4 holes using a 1" Forstner Bit per drawing.
- III. Drill Entrance holes in two boards:
 - A. Orient two remaining boards and label: "F" & "B" for Front & Back ss shown on drawing,
 - B. Drill top entrance hole, index board 3/8" and drill lower entrance hole using a 1.375" Forstner bit per drawing. Drill out center tab.
 - C. Using Router with ¹/₄" rounder bit, machine entrance hole both sides.
- IV. Machine entrance ladder, both sides:
 - A. Set table saw blade height to 1/16".
 - B. Score first line $\frac{1}{2}$ below bottom edge of entrance hole.
 - C. Using ½" spacing, score 2 more lines below first line.
- V. Assemble 4 boards to form log:
 - A. Orient boards BRFL (Left to Right) with long rabbet to your right.
 - B. Using Titebond III, glue long rabbet.
 - C. Assemble and clamp all four boards.
- VI. Assemble Floor (2X):
 - A. Cut (5 1/8" x 5 1/8" x ³/₄") board (2X).
 - B. Using Titebond III, glue floor per drawing.
- VII. Cut Log in half at a 15° angle forming 2 boxes per drawing.
- VII. Nail all 8 corners (sides & floor) with (2") 18 gauge brads (24X)
- IX. Paint outside only and add windows and screens per drawing.

Materials:

- 1. Pine (1x6) Board 8' long.
- 2. Pine (2x4) board 7" long
- 3. Pine (1 x12) board 12" long.
- 4. Recycled piece of Plastic fence post from a Fence Company.
- 5. Recycled garage door pipe from a Garage Door Company.
- 6. Wire from recycled clothes hanger.
- 7. Clear plastic sheet 0.125: thick.
- 8. Screws, Pan Head two (#8 x 0.75").
- 9. Screws two 2" sheet rock #10.
- 10. Screws two 1" sheet rock #10.
- 11. Set Screws, two, 1/4-20.
- 12. Scrap piece of window screening.
- 13. Titebond III glue.
- 14. Paint, Flat Biege water based.
- 15 Paint, water based, high gloss enamel, chocolate brown.
- 16. Roofing Shingle
- 17. Staples 9/16" long
- 18. Rebar, 1/2 "or 5/8" diameter 5' long.

